

1. The first step in the process is to identify the problem or issue that needs to be addressed. This involves gathering information and understanding the context of the problem.

2. Once the problem is identified, the next step is to define the objectives and goals of the project. This helps to clarify what needs to be achieved and provides a clear direction for the team.

3. The third step is to develop a plan or strategy to address the problem. This involves breaking down the problem into smaller, manageable tasks and determining the resources needed to complete each task.

4. The fourth step is to implement the plan. This involves putting the strategy into action and monitoring progress regularly to ensure that the project is on track.

5. Finally, the fifth step is to evaluate the results of the project. This involves assessing whether the objectives have been met and identifying any lessons learned for future projects.

Friday, June 26, 2009 9:19:37 AM

**Accept**

[illegible]**Setup Start**[illegible]

**Stop**

[illegible]

1. **Author(s)**  
 2. **Title**  
 3. **Journal**  
 4. **Volume**  
 5. **Issue**  
 6. **Page(s)**  
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 10. **Accession Number**  
 11. **Keywords**  
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 260.

**Cust Item ID:**[illegible]

**Customer:**

**Reference:**

Run Start

[illegible]

**Approvals:**      **Process Plan:** \_\_\_\_\_ **Date:** \_\_\_\_\_ **Tooling:** \_\_\_\_\_ **Date:** \_\_\_\_\_

**Stop**

1. The first step in the process is to identify the problem or issue that needs to be addressed. This involves gathering information and understanding the context of the problem.

2. Once the problem is identified, the next step is to define the objectives and goals of the project. This helps to clarify what needs to be achieved and provides a clear direction for the work.

3. The third step is to develop a plan or strategy to address the problem. This involves identifying the resources needed, the tasks to be completed, and the timeline for the project.

4. After the plan is developed, the next step is to implement the plan. This involves carrying out the tasks and activities that have been identified in the plan.

5. Finally, the last step is to evaluate the results of the project. This involves assessing whether the objectives and goals have been achieved and identifying any lessons learned for future projects.

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

<b>Draw Nbr</b>	<b>Revision Nbr</b>
D3579	Rev C

0.00

[illegible]

## PURCHASING

## Purchasing

## Memo

0.00

③

## Purchasing

Issue P/O: 8910 C209/06/03 ☐ P/N: 5-01-2M0701 ☐ Possible  
supplier: Schoth Safty Products ☐ Certificate of conformaty is required

0.00

[illegible]

**Receive & Inspect for Damage & Mat'l Certs**

## Packaging

## Memo

0.00

### Packaging

Ensure certificate of conformity is attached

Pc 9/7/2 (8)

0.00

[illegible]

QC5- Inspect part completeness to step on W/O

QC

## Memo

0.00

## Quality Control

$$\Rightarrow \text{Sol} / \text{H}_2 \text{ (xg)}$$

# Work Order ID 48369

Friday, June 26, 2009 9:19:37 AM



Page 2

Item ID:	D3579-048	Accept		Setup	Start	
Revision ID:	C				Stop	
Item Name:	Shoulder Harness					
Start Date:	7/15/2009	Start Qty:	8.00	Cust Item ID:		
Required Date:	8/3/2009	Req'd Qty:	8.00	Customer:		
Reference:						

Approvals:	Process Plan:	Date:	Tooling:	Date:
	QC:	Date:	SPC (Y/N):	Date:

Run	Start	
	Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Small Fab	0.00							
Small Fab	Memo	0.00				SB	09/07/08		(8)
Small Fab	Apply Decals as per Dwg 3579 Using 3M Marine Adhesive AR 5200 BATCH: <del>347626</del> <del>347626</del> 3M								
	#1 108091								
140 	QC5- Inspect part completeness to step on W/O	0.00							
QC	Memo	0.00							
Quality Control									
150 	Identify as per dwg & Stock Location: 273	0.00							
Packaging	Memo	0.00							
Packaging									

=> Sorlozlos

(+8)

9/7/8

8V SB

Friday, June 26, 2009 9:19:37 AM

**Parent Item:** D3579-048RevC





**Parent Item Name:** Shoulder Harness

**Start Date:** 7/15/2009

**Required Date: 8/3/2009**

**Comments:****Start Qty: 8.00**

**Required Qty: 8.00**

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3569-3RevA		Manufactured	No			100	Each	0.0000	8.0000			
			B	47626	(4)	B 47 717					JB 07/07/07	
Decal												
5-01-2M0701		Purchased	No			130	Each	0.0000	8.0000			
												
SHOULDER HARNESS RH												

Date: Wednesday, 03/06/2009 10:50:34 AM  
 User: Julie Dawson

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : SHOULDER HARNESS
<b>Job Number</b> : 48369	
<b>Estimate Number</b> : 12852	
<b>P.O. Number</b> :	<b>Part Number</b> : D3579048
<b>This Issue</b> : 03/06/2009 <b>S.O. No.</b> :	<b>Drawing Number</b> : D3579 REV C
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> : C
<b>Previous Run</b> : 47535	<b>Material</b> :
<b>Written By</b> :	<b>Due Date</b> : 30/06/2009 <b>Qty:</b> 8 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>JLD 09-06-03</u>	
<b>Comment</b> : Est Rev:A New Issue 07-04-27 JLM Est Rev:B Added Decals 07-07-06 JLM	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
----------------	------------------------------	----------------------

1.0	PG	PURCHASING
-----	----	------------

**Comment:** PURCHASING

Issue P/O:

8910

C207106103

P/N:5-01-2M0701

Possible supplier:Schoth Safty Products

Certificate of conformaty is required

(8)

2.0	5012M0701	SHOULDER HARNESS RH
-----	-----------	---------------------



**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)  
 SHOULDER HARNESS LH

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------

**Comment:** PACKAGING RESOURCE #1

Receive &amp; Inspect For Transit Damage

Ensure certificate of conformity is attached

4.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------

**Comment:** INSPECT WORK TO CURRENT STEP

S 0710 7102 (8)

5.0	D35693	Decal
-----	--------	-------

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

DECAL

Batch:

B 47624 (4)

B 47717 (4)

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Wednesday, 03/06/2009 10:50:34 AM  
User: Julie Dawson

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHOULDER HARNESS

Job Number: 48369

Part Number: D3579048

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

6.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1  
Apply Decals as per Dwg 3579 Using 3M Marine Adhesive

AR 3M 5200 BATCH: M 108081

Sb 09/07/08 (8)

7.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



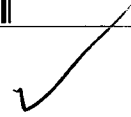
Comment: INSPECT WORK TO CURRENT STEP

S 09/02/08 (F048) (KS)

8.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1  
Identify and Stock  
Location: \_\_\_\_\_



9.0	QC21	FINAL INSPECTION/W/O RELEASE
-----	------	------------------------------



Comment: FINAL INSPECTION/W/O RELEASE



Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

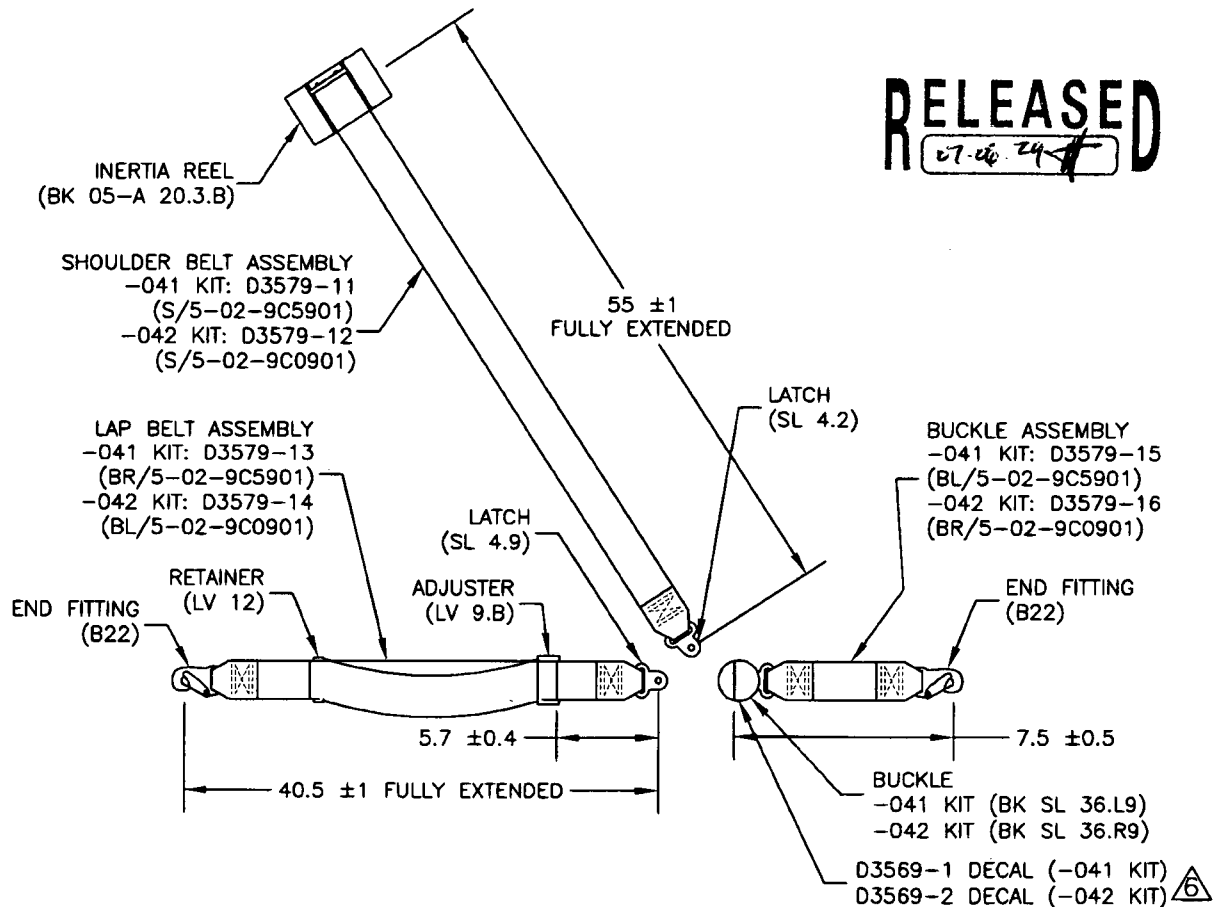
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**DART**

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CHECKED <i>Q</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3579	REV. C SHEET 1 OF 4
DATE 07.06.27		TITLE SHOULDER HARNESS	SCALE NTS
A	07.01.12	NEW ISSUE	
B	07.06.01	CHG REEL FOR -045/-046/-047/-048	
C	07.06.27	ADD D3569 DECALS AND NOTE 6	

## SPECIFICATION CONTROL DRAWING



### D3579-041 SHOULDER HARNESS (SHOWN) D3579-042 SHOULDER HARNESS (OPPOSITE)

#### D3579-041/-042 HARNESS ASSEMBLY NOTES:

- 1) DESCRIPTION: 3-POINT SHOULDER HARNESS WITH PUSH-BUTTON BUCKLE  
MEETS REQUIREMENTS OF TSO-C114  
CHROME HARDWARE PLATING AND BLACK WEBBING
- 2) PURCHASE INFO: P/N 5-02-9C5901 (D3579-041)  
P/N 5-02-9C0901 (D3579-042)  
SCHROTH SAFETY PRODUCTS, Pompano Beach, FL.
- 3) ALL BELTS TO BE LABELLED PER FAR 21.607 USING LAMINATED TAGS  
ADDITIONAL TEXT ON LABELS: "DART AEROSPACE LTD. P/N D3579-041/-042"
- 4) PART NUMBERS IN BRACKETS REPRESENT SUPPLIER (SCHROTH) PART NUMBERS
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) APPLY DECAL USING 3M MARINE ADHESIVE SEALANT 5200 PER QSI 015

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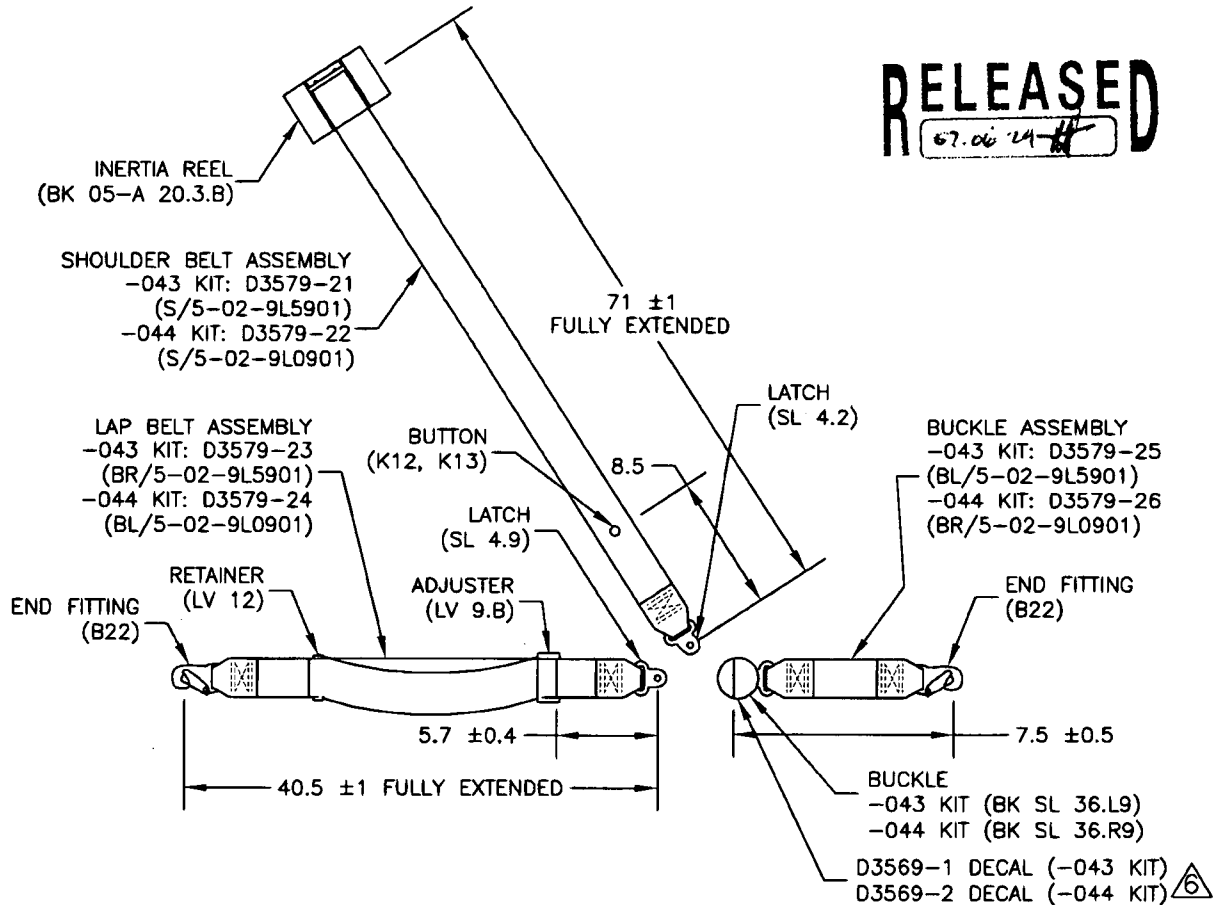
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DATE 07.06.27		TITLE SHOULDER HARNESS	SCALE NTS

## SPECIFICATION CONTROL DRAWING



### D3579-043 SHOULDER HARNESS (SHOWN) D3579-044 SHOULDER HARNESS (OPPOSITE)

#### D3579-043/-044 HARNESS ASSEMBLY NOTES:

- 1) DESCRIPTION: 3-POINT SHOULDER HARNESS WITH PUSH-BUTTON BUCKLE  
MEETS REQUIREMENTS OF TSO-C114  
CHROME HARDWARE PLATING AND BLACK WEBBING
- 2) PURCHASE INFO: P/N 5-02-9L5901 (D3579-043)  
P/N 5-02-9L0901 (D3579-044)  
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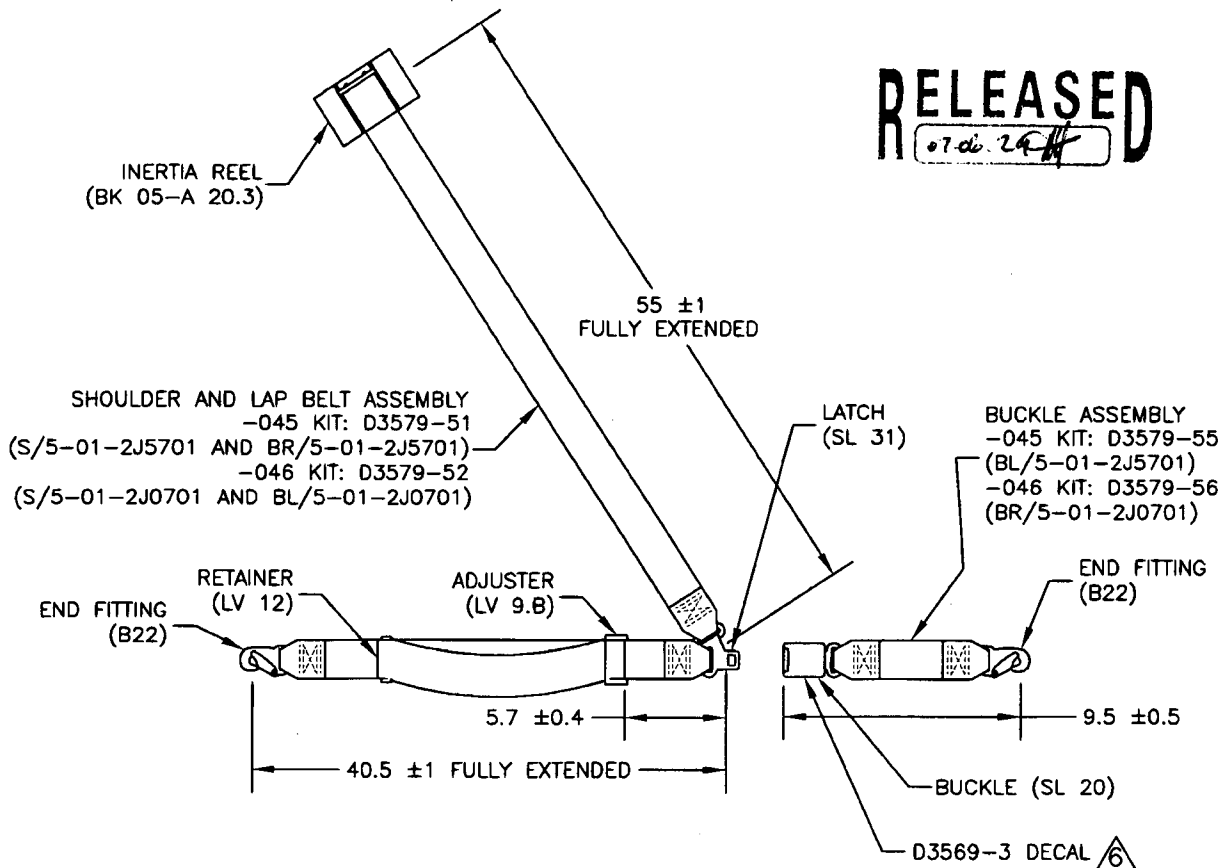
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DATE 07.06.27		TITLE SHOULDER HARNESS	SCALE NTS

## SPECIFICATION CONTROL DRAWING



### D3579-045 SHOULDER HARNESS (SHOWN) D3579-046 SHOULDER HARNESS (OPPOSITE)

#### D3579-045/-046 HARNESS ASSEMBLY NOTES:

- 1) DESCRIPTION: 3-POINT SHOULDER HARNESS WITH PUSH-BUTTON BUCKLE  
MEETS REQUIREMENTS OF TSO-C114  
CHROME HARDWARE PLATING AND BLACK WEBBING
- 2) PURCHASE INFO: P/N 5-01-2J5701 (D3579-045)  
P/N 5-01-2J0701 (D3579-046)  
SCHROTH SAFETY PRODUCTS, Pompano Beach, FL.
- 3) ALL BELTS TO BE LABELLED PER FAR 21.607 USING LAMINATED TAGS  
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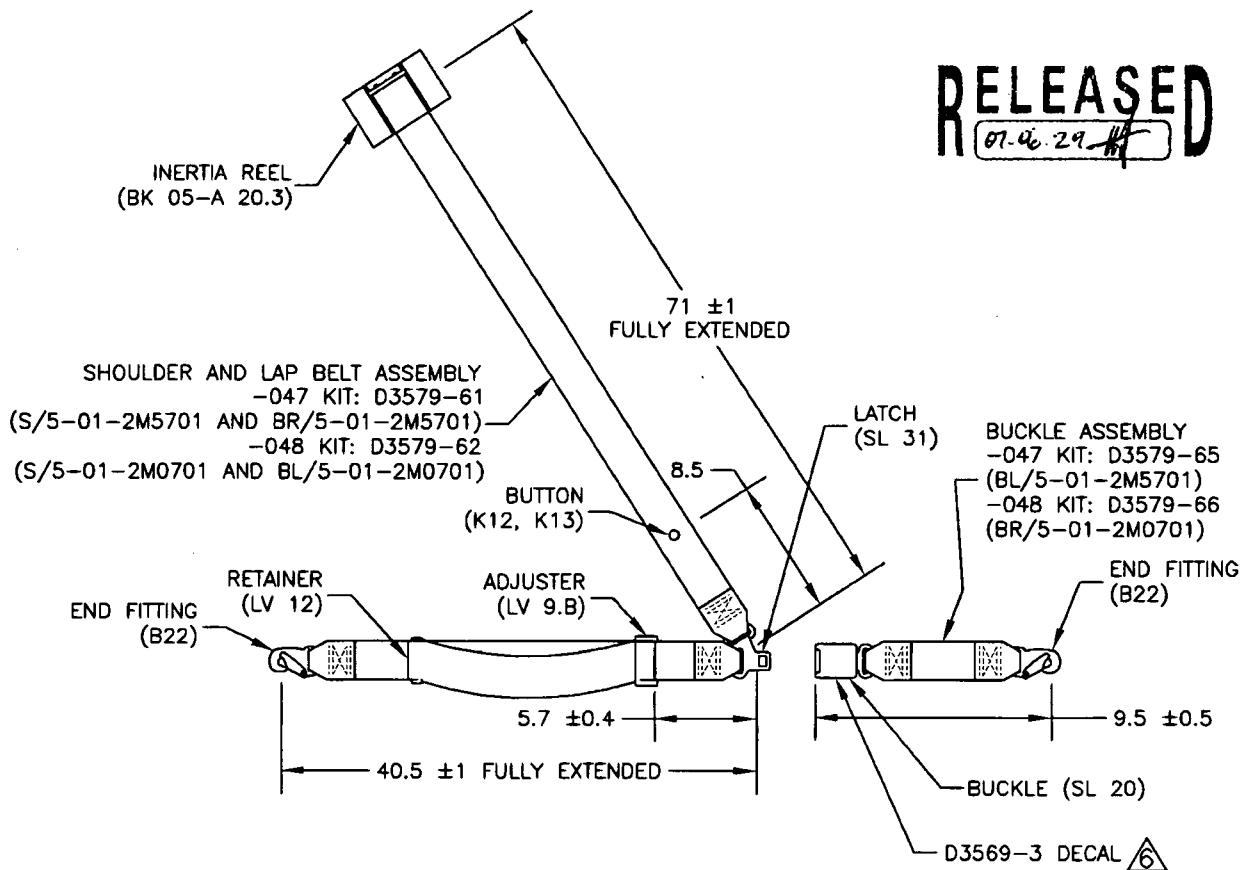
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DATE 07.06.27		TITLE SHOULDER HARNESS	SCALE NTS

## SPECIFICATION CONTROL DRAWING



### D3579-047 SHOULDER HARNESS (SHOWN) D3579-048 SHOULDER HARNESS (OPPOSITE)

#### D3579-047/-048 HARNESS ASSEMBLY NOTES:

- 1) DESCRIPTION: 3-POINT SHOULDER HARNESS WITH PUSH-BUTTON BUCKLE  
MEETS REQUIREMENTS OF TSO-C114  
CHROME HARDWARE PLATING AND BLACK WEBBING
- 2) PURCHASE INFO: P/N 5-01-2M5701 (D3579-047)  
P/N 5-01-2M0701 (D3579-048)  
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**15307****BAE SYSTEMS****BAE Systems Safety Products, Inc.**

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**Bill To****DART Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7  
Canada**

Phone: 613-632-5200 Fax: 613-632-5246

**Ship To****DART Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7  
Canada**

7/1/2009

**Order-  
Line****Description****Qty Shipped**

DAR09010-1 5-01-2M0701RevA restraint,3-  
pt,rh,reel,601black,P/N D3579-  
048 8 ea

DART AEROSPACE LTD, 613-632-3336 P/N  
D3579-048

DAR09010-2 5-01-2J0701RevA restraint,3-  
pt,da40pax,rh,bolt-on,reel,601black,PND3579-  
046 8 ea

Dart Aerospace Ltd, 613-632-3336 P/N  
D3579-046**Aircraft SN: N/A**

Plating: N/A - Not Applicable

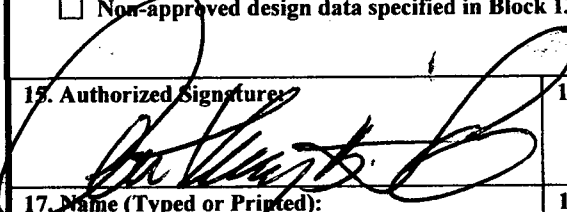
Plating P.O.:

Webbing: 601 Black

**\*\* Please ship on FedEx Int'l P1 acct# 151793240 \*\***

PO: PO00008910

**Notes:** DAR09010-1/2**Ship Via:** Fedex Int'l P1**Tracking #:** 797730331733**FOB:** Our Plant

1. Approving National Aviation Authority/Country:  FAA/UNITED STATES		2. <b>AUTHORIZED RELEASE CERTIFICATE</b> FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG				3. Form Tracking Number:  DAR09010-1	
4. Organization Name and Address:  PT 1662CE    BAE Systems Safety Products, Inc. 1371 S.W. 8 <sup>th</sup> St. Unit # 3. Pompano Beach Fl, 33069						5. Work Order/Contract/Invoice Number:  DAR09010-1	
6. Item:	7. Description:	8. Part Number:	9. Eligibility:*	10. Quantity:	11. Serial/Batch Number:	12. Status/Work:	
1	Restraint, 3-pt., rh, reel, 601 black	5-01-2M0701RevA	N/A	8	Date Mfg.: 06/09	NEW	
13. Remarks: EXPORT TO CANADA <div style="text-align: right; font-size: 2em; margin-top: 20px;"> <i>End order</i> </div>							
14. Certifies the items identified above were manufactured in conformity to:  <input checked="" type="checkbox"/> Approved design data and are in a condition for safe operation. <input type="checkbox"/> Non-approved design data specified in Block 13.				19. <input type="checkbox"/> 14 CFR 43.9 Return to Service <input type="checkbox"/> Other regulation specified in Block 13  Certifies that unless otherwise specified in block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.			
15. Authorized Signature: 		16. Approval/Authorization No.: DMIR-511304-CE		20. Authorized Signature:		21. Approval/Certificate No.:	
17. Name (Typed or Printed): Anthony B. LaPointe		18. Date (m/d/y): July / 1 / 2009		22. Name (Typed or Printed):		23. Date (m/d/y):	
<b>User/Installer Responsibilities</b>							
It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly.  Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1.  Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.							

**BAE Systems Safety Products Inc.**  
**MATERIAL ACCEPTANCE TAG**

*S*  
*01/07/02*

<b>Part Number:</b>	5-01-2M0701RevA	<b>Quantity:</b>	8.0
<b>Serial Number:</b>	06/09		
<b>Part Description:</b>	restraint, 3-pt, rh, reel, 601 black, P/N D3579-048		
<b>P.O./W.O. #</b>	DAR09010-1	<b>Cust. PO#:</b> PO00008910	
<b>Vendor/Shop:</b>	<i>Shop / Sew</i>		
<b>Inspector:</b>	<i>L. Cincus</i>	<b>Approval</b>	SSPG QC 018
<b>Date:</b>	<i>7/1/09</i>		